Recipe Blending System

**Superior Performance**
- Multiple scales and baggers offer the ideal recipe blending system
- Ingredients weighed to a fraction of an ounce
- Every bag has every item - Guaranteed!

**Operator-Friendly Features**
- Single point of system control thru spout-oval HMI
- Non-proprietary ControlLogix operating system
- Full washdown (USDA) construction
- No-tool removable buckets

**Flexibility**
- Performance data collected for each component
- Overall system designed to work even with one bagger down
- Expandable design: add/subtract fillers, baggers, or robots to match your specific requirements

System shown with (6) Triangle inline weighers, (1) Spout Oval and (2) Triangle VFFS baggers
Recipe Blending System Specifications

**Bag Size Range**
Width: 3.5” W - 15” W  
Length: To 32” L

**Machine Construction**
USDA Washdown; Stainless Steel frame;  
Sealed Cabinets w/ Dryers; UL, CSA

**System Speeds**
Scale: Dual discharges at 60 WPM (120 BPM net)  
VFFS Bagger: up to 60 BPM (4-Corner Seal Bag)  
Total System (6 scales/2 baggers): 120 BPM

**Controls**
Triangle VFFS, Scales and Spout Oval  
controlled by Rockwell Automation ControlLogix  
Available with Advanced Diagnostics and Data Acquisition.

**Service**
22 Service Technicians  
14 Years Average Tenure

**Training**
FAT at Triangle before shipment  
Custom Training Programs

**Bag Styles:**
- PILLOW  
- GUSSET  
- FLAT BOTTOM  
- 4-CORNER STAND-UP

6655 West Diversey Avenue  
Chicago, Illinois 60707  
800.621.4170 • info@trianglepackage.com  
www.trianglepackage.com